



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

urgent

D4271-011
Job Sheet 174735



Part No: D4271-011

Job Qty: 2 ea

Part Name: Beam Assembly, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevA 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Small Fab-3		MAR 28 2018
100	Small Fab	2 pcs	3/23/18	3/23/18	0.00	0.70	Small Fab-6		<i>5/4/18</i>
110	QC	2 pcs	3/23/18	3/23/18	0.00	0.00	QC5		APR 01 2018
120	Packaging	2 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-2		APR 02 2018
130	QC21-SA	2 Ea	3/23/18	3/23/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	12 Ea (6 ea)	90-Start up Operation	<i>5019391</i>
D4271-025	End Fitting Assembly Fwd Beam	2 Ea (1 ea)	90-Start up Operation	<i>5030074</i>
D4275-1	Fwd Beam	2 Ea (1 ea)	90-Start up Operation	<i>5035104</i>
MS21043-3	Nut	12 Ea (6 ea)	90-Start up Operation	<i>5016882</i>
NAS1149C0332R	Washer	24 Ea (12 ea)	90-Start up Operation	<i>5048801/1 5048803X 17</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	12	133	0
	D4271-025	2	2	0
	D4275-1	2	0	0
	MS21043-3	12	959	0
	NAS1149C0332R	24	5,014	0

Part Specifications

Specifications could not be found.



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Container No: S056052



Part: D4271-011

Job No: 174735

Serial No/Batch: S056052

Revision:
Inspector:

Date: 03/26/18